



INSTITUT EUROPÉEN DES MEMBRANES

Unité Mixte de Recherche N° 5635  
CNRS - ENSCM - UM II



# Comportement d'une membrane d'U.F. lors de la filtration de solutions salines ou polluées en fonction de différents facteurs

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# ULTRAFILTRATION MEMBRANES

↑  
↓  
FILTRATION

purification,  
clarification,  
concentration,  
depollution,  
separation, ...

chemistry industries, food industries, water, engineering industries..

textile, paper, leather, rubber, chemistry, ...

milk, fish meals, fruit juices, sugar, wine, ...

pure water by desalination, by purification of waste waters, ...

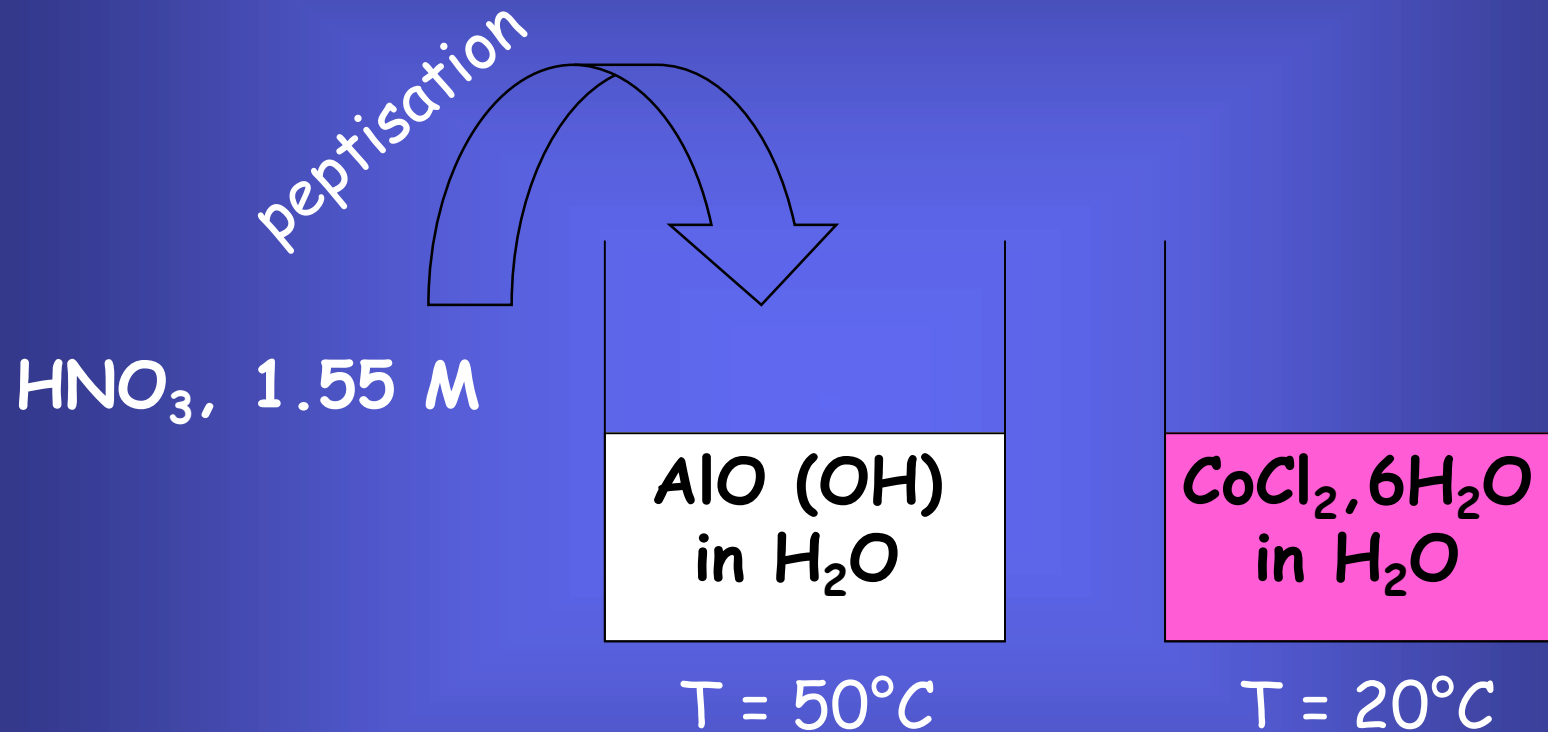
recovery of oils, painting,...



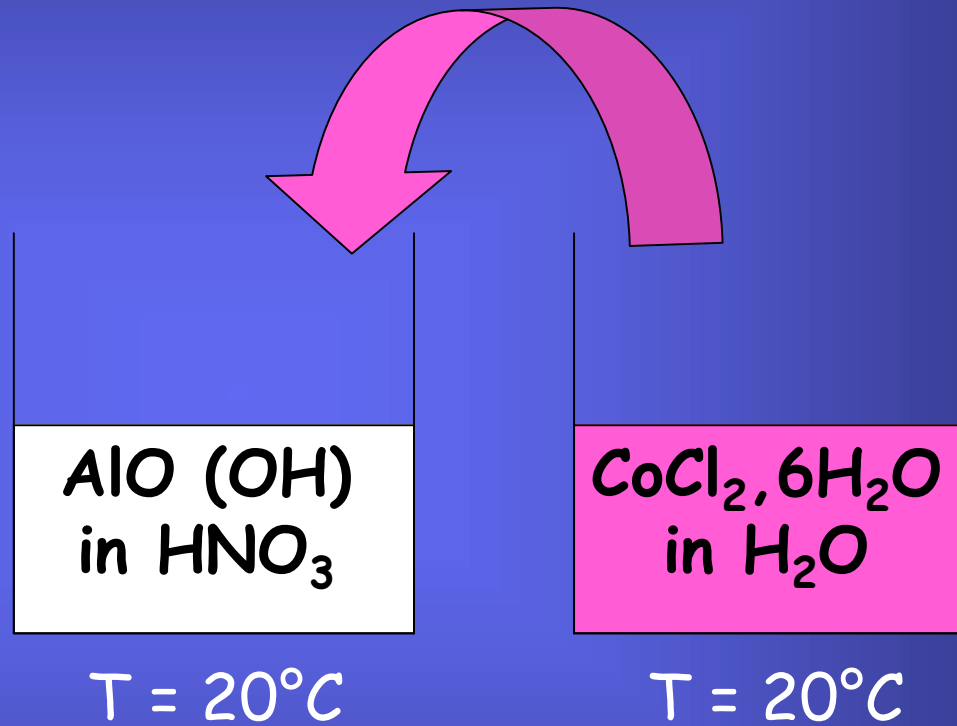
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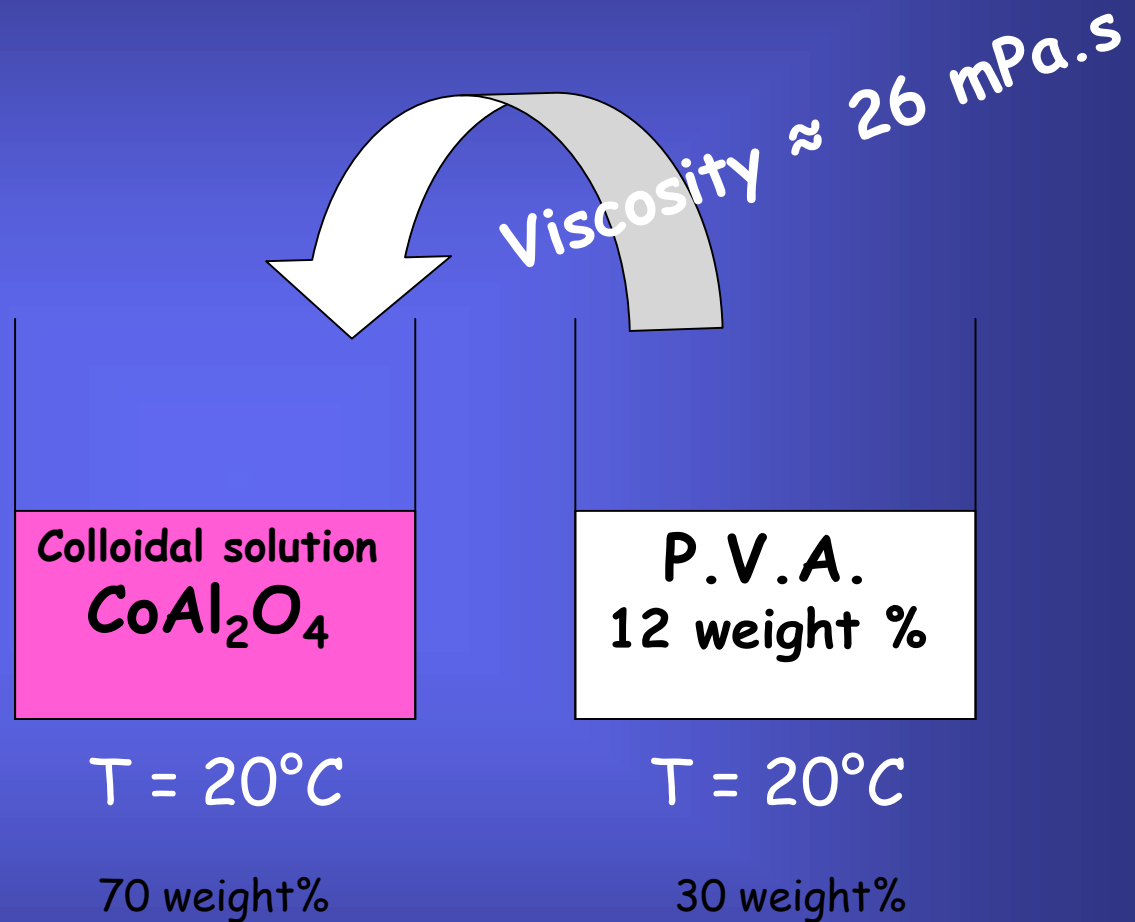
# PREPARATION OF THE MEMBRANE $\text{CoAl}_2\text{O}_4$



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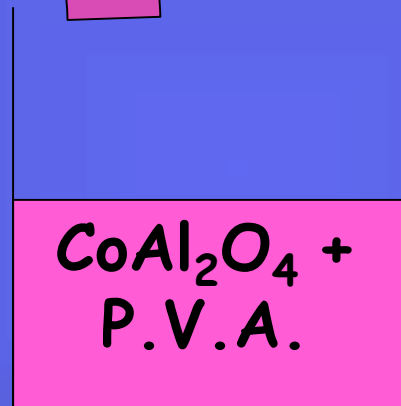
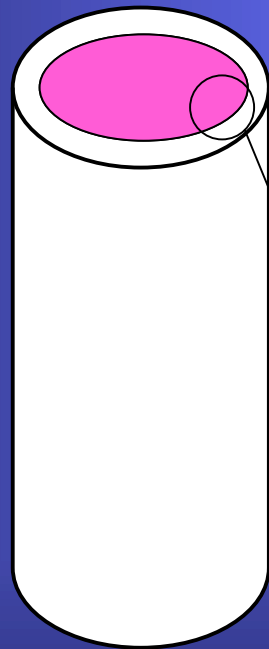
# PREPARATION OF THE MEMBRANE $\text{CoAl}_2\text{O}_4$



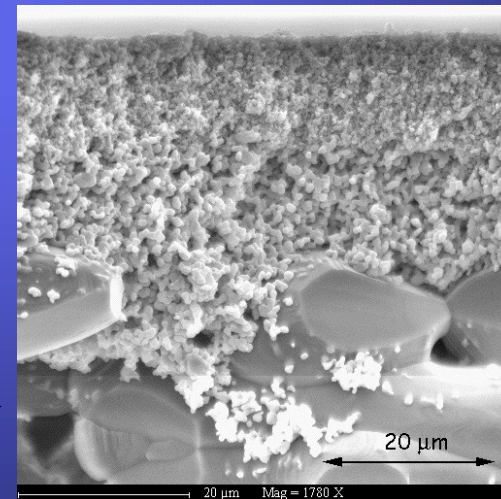
# PREPARATION OF THE MEMBRANE $\text{CoAl}_2\text{O}_4$

$t = 30 \text{ s}$

$T = 600^\circ\text{C}$



$T = 20^\circ\text{C}$



200 nm

400 nm

100 nm

# PREPARATION OF THE MEMBRANE $\text{CoAl}_2\text{O}_4$

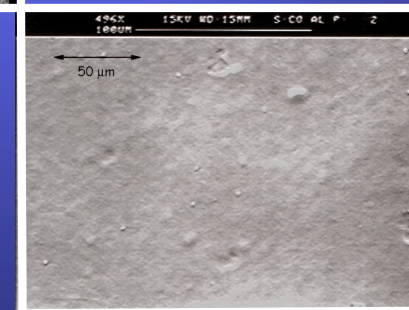
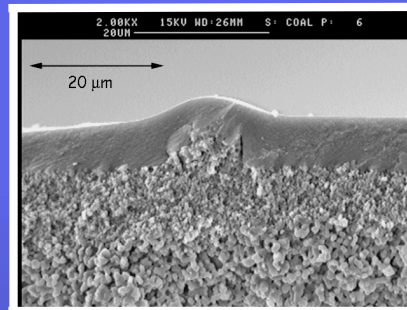
Active layer =  $26 \text{ cm}^2$

Pore size =  $2.4 \text{ nm}$

Thickness =  $3.2 \text{ }\mu\text{m}$

Water permeability =  $6.7 \text{ Lm}^{-2}\text{h}^{-1}\text{bar}^{-1}$

Cut off =  $2300 \text{ D}$



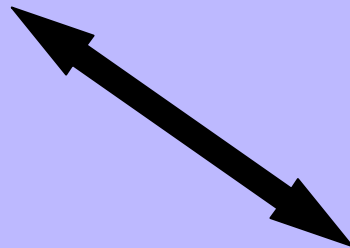
# SELECTIVITY OF THE MEMBRANE

PURE SALT SOLUTION

- 1:1 NaCl
- 1:2 Na<sub>2</sub>SO<sub>4</sub>
- 2:1 CaCl<sub>2</sub>
- 2:2 CaSO<sub>4</sub>

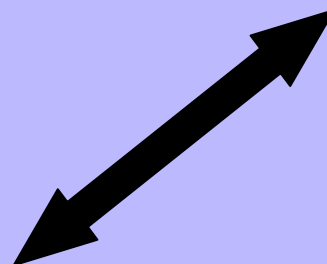
Donnan exclusion  
Adsorption of ions } \*

Selectivity in function  
of the pH, ionic strength



FILTRATION

$$I_0 = 10^{-3} \text{ M}$$



OTHER SALTS OR  
MIXED-SALT SOLUTION



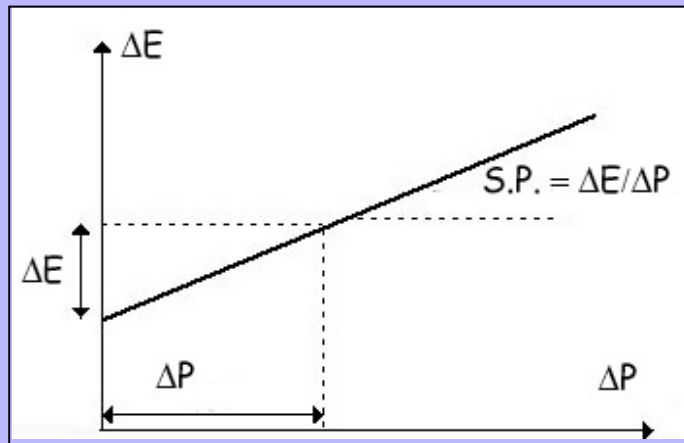
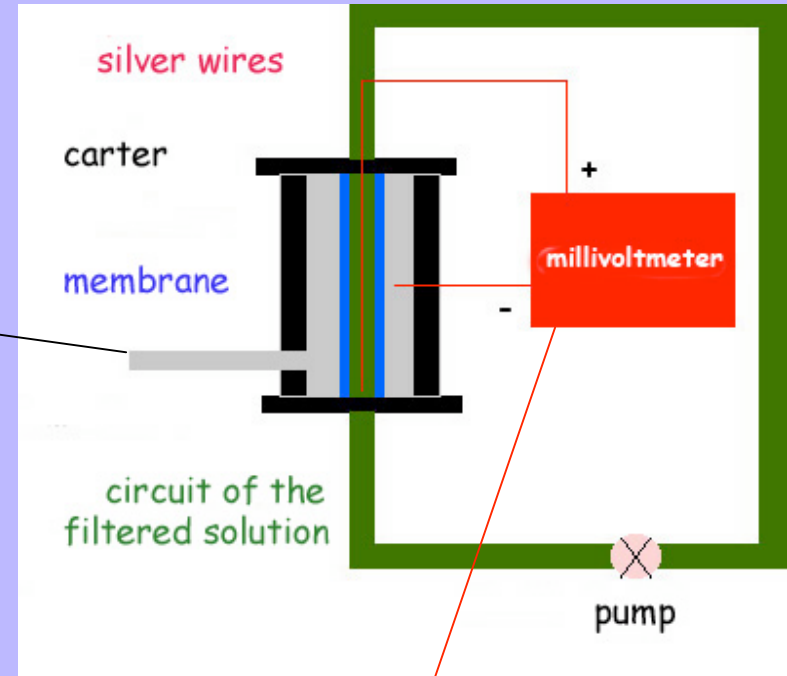
\* S. Condom et al., Desalination 168 (2004) 207-213.



# FILTRATION

chromatography **Permeate**

$$R.R. = (1 - C_p / C_0) 100 \%$$



**Streaming potential**

Smoluchowsky relation

$$S.P. = \epsilon \zeta / \eta \lambda$$

surface charge\*

- \* S. Condom et al., Sep. Pur. Technol. 25 (2001) 545-548.
- \* S. Condom et al., Desalination 149 (2002) 447-451

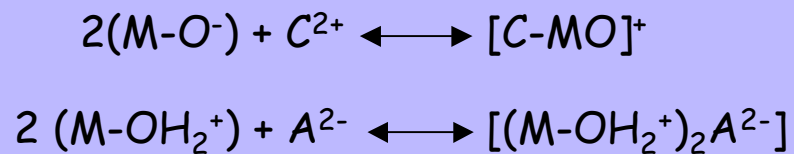


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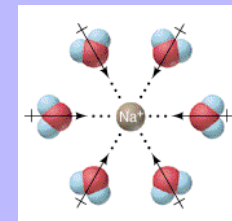


Global surface charge and Donnan effect explain the rejection rate in case of pure salt solutions.

Sign of the surface charge	pH	Salt solution	Retention rate
+	low I.E.P. high	$nC^+ A^{n-}$ ( $Na_2SO_4$ )	low
-			minimum
+	low I.E.P. high	$C^{n+} nA^-$ ( $CaCl_2$ )	high
-			minimum
+	low I.E.P. high	$nC^+ nA^-$ ( $NaCl, CaSO_4$ )	?
-			minimum



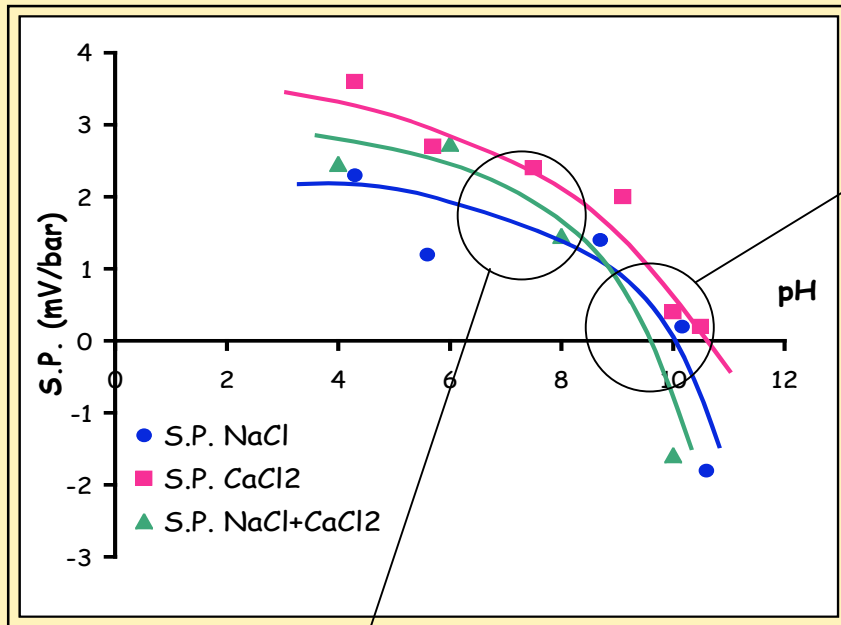
Adsorption  
Hydratation



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# FILTRATION OF A MIXTURE NaCl (10<sup>-3</sup>M) + CaCl<sub>2</sub> (10<sup>-3</sup>M) \*

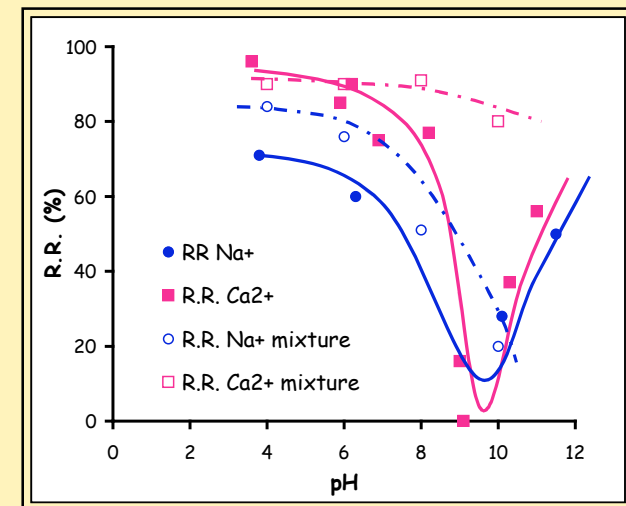


Identical values for the I.E.P..



The mixture has an influence on the surface charge value.

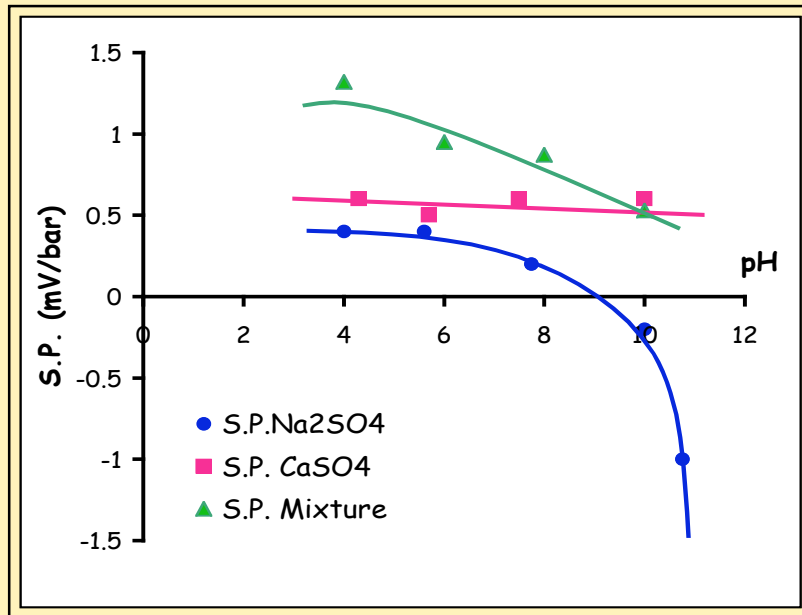
∀ pH, in the case of common anion Cl<sup>-</sup>, the cation R.R. is more higher in the mixture than in a pure salt solution.



\* S. Condom et al., J. Membr. Sci. 300 (2007) 117-121.

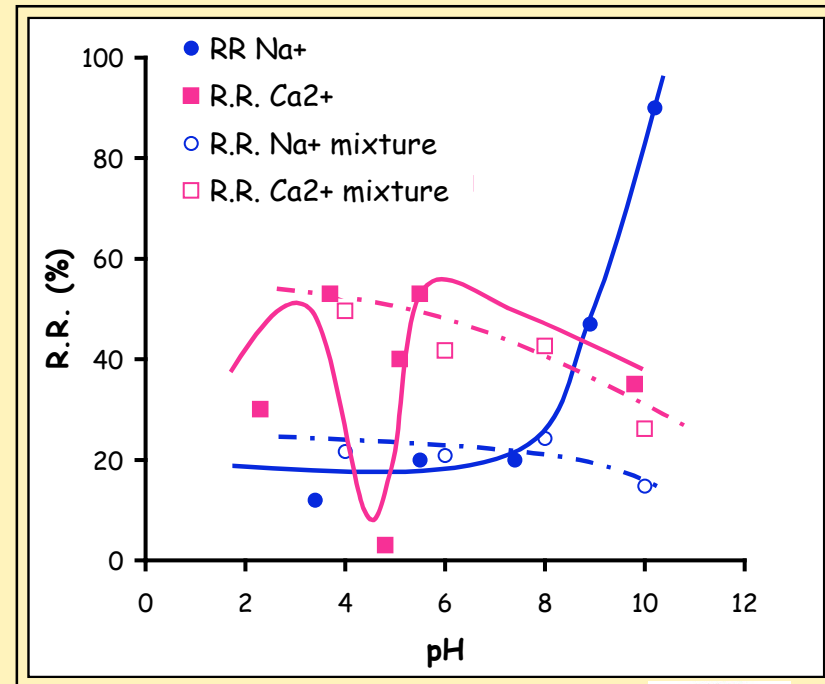


# FILTRATION OF A MIXTURE $\text{Na}_2\text{SO}_4(10^{-3}\text{M}) + \text{CaSO}_4(10^{-3}\text{M})$ \*



The R.R. variations are in agreement with the streaming potential. At high pH, the cation R.R. decrease in the mixture in comparison with pure solutions.

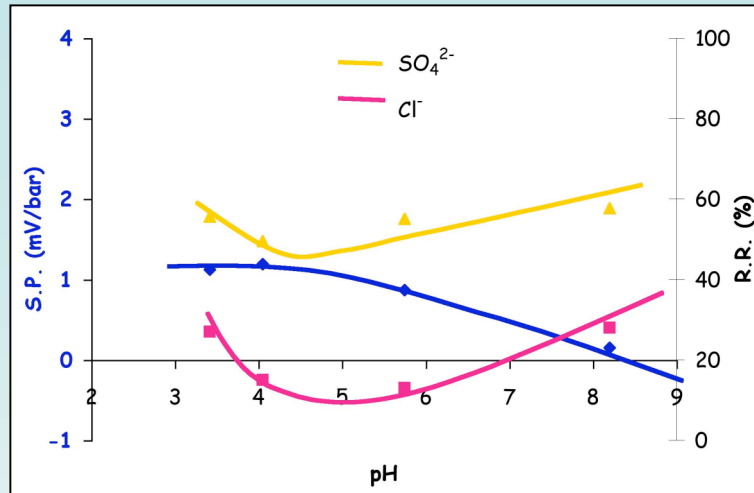
\* S. Condom et al., J. Membr. Sci. 300 (2007) 117-121.



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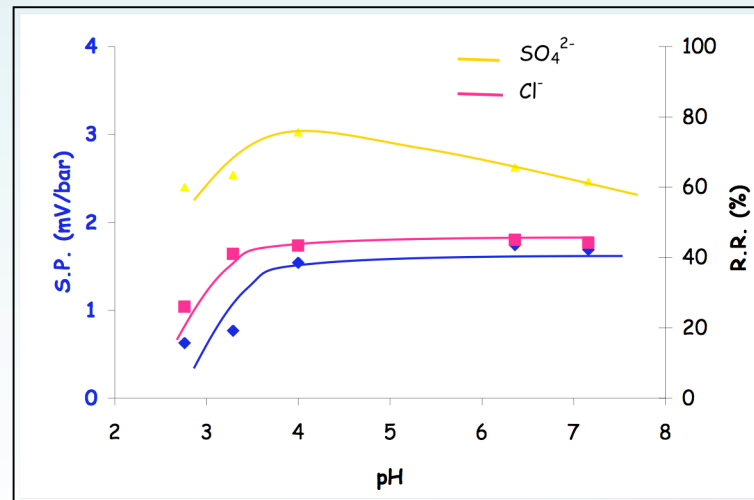


# FILTRATION OF A MIXTURE $\text{NaCl}$ ( $10^{-3}$ M) + $\text{Na}_2\text{SO}_4$ ( $10^{-3}$ M) \*



Sulfate anion adsorption.  
 Low value for the surface charge.  
 Take in account hydration.

# and $\text{CaCl}_2$ ( $10^{-3}$ M) + $\text{CaSO}_4$ ( $10^{-3}$ M) \*



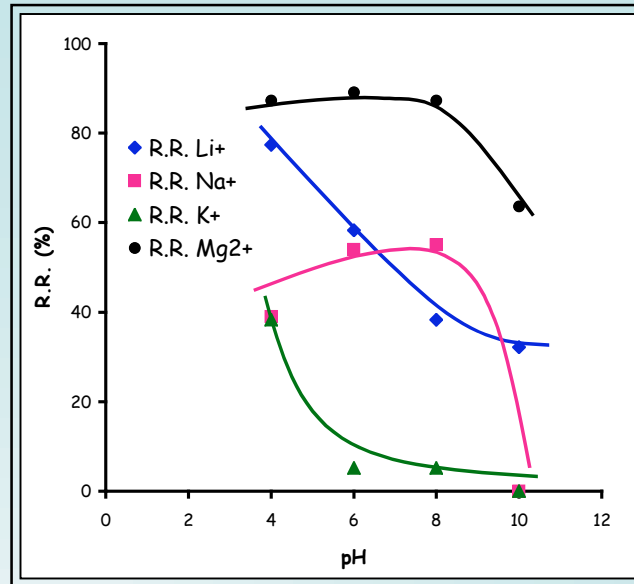
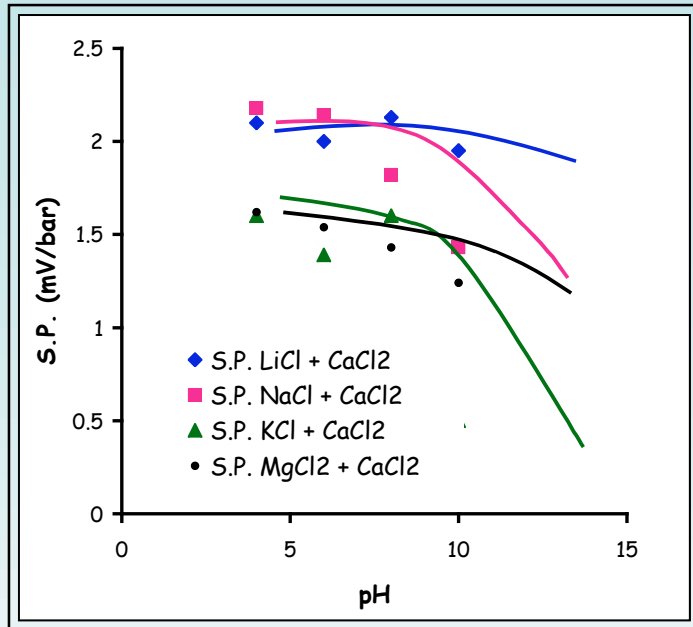
Competition between adsorption of  $\text{Ca}^{2+}$  cations and  $\text{SO}_4^{2-}$  anions; stabilisation of streaming potential.

\* A. Abouzaïd et al., *C.R. Chimie*, (2003), 431-436

\* S. Condom et al., 10<sup>th</sup> I.C.I.M. (2008) Tokyo - Japan.

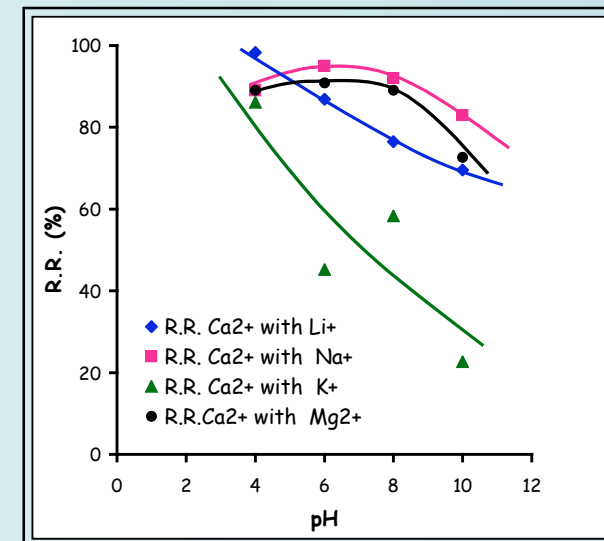


# INFLUENCE OF THE CATIONS FOR MIXTURE $MCl_n (10^{-3}M) + CaCl_2 (10^{-2}M)$ :



Positive surface charge due to the adsorption of  $Ca^{2+}$ .

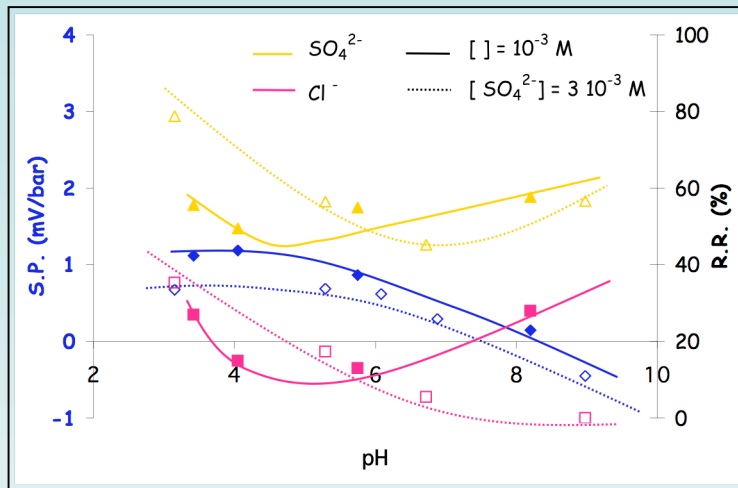
This membrane presents a good selectivity to divalent ions.



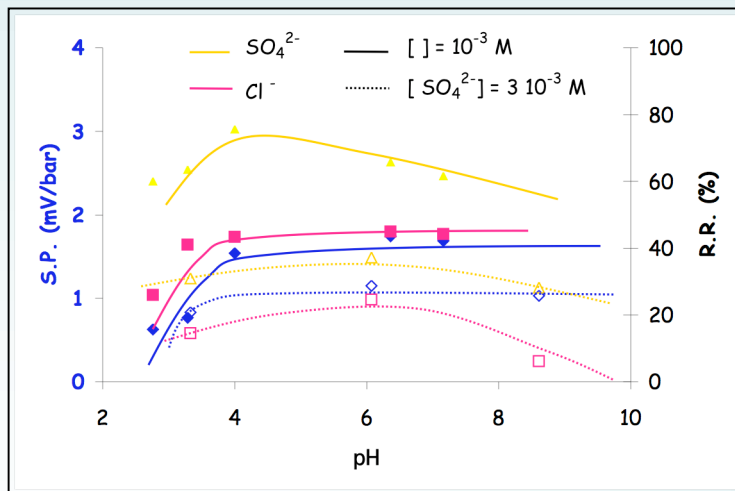
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## INFLUENCE OF THE ION CONCENTRATION \*



Filtration of NaCl ( $10^{-3}$  M) + Na<sub>2</sub>SO<sub>4</sub> ( $10^{-3}$  et  $3 \cdot 10^{-3}$  M)  
 Decrease of the surface charge when SO<sub>4</sub><sup>2-</sup> anions increase.



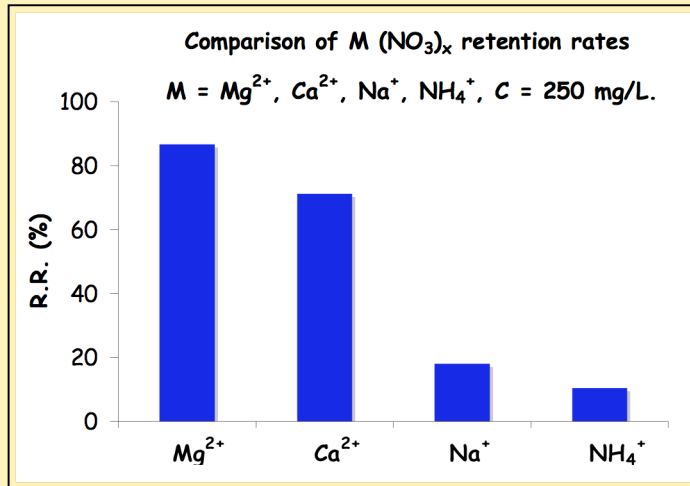
Filtration of  
 CaCl<sub>2</sub> ( $10^{-3}$  M) + CaSO<sub>4</sub> ( $10^{-3}$  et  $3 \cdot 10^{-3}$  M)  
 Decrease of streaming potential versus [SO<sub>4</sub><sup>2-</sup>], adsorption of these ions is more important than adsorption of Ca<sup>2+</sup>.

\* A. Abouzaïd et al., *C.R. Chimie*, (2003), 431-436

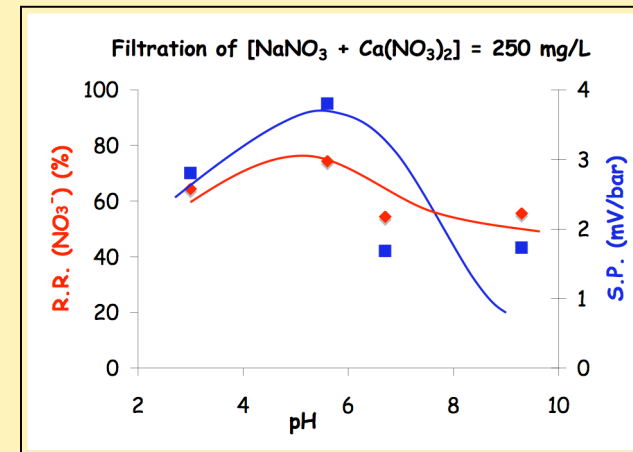
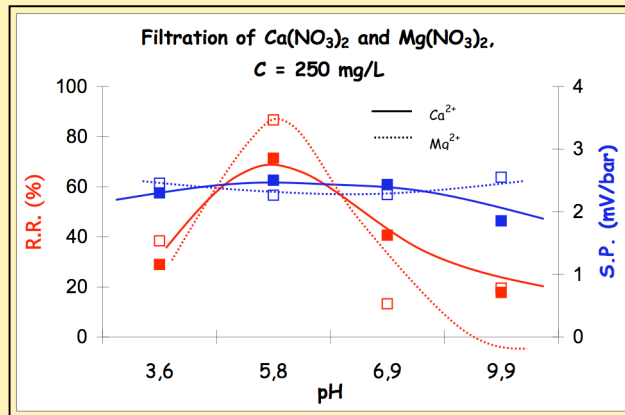
\* S. Condom et al., 10<sup>th</sup> I.C.I.M. (2008) Tokyo - Japan.



# NITRATE POLLUTED WATER FILTRATION \*



High R.R. if nitrate anions are associated to divalent cations.

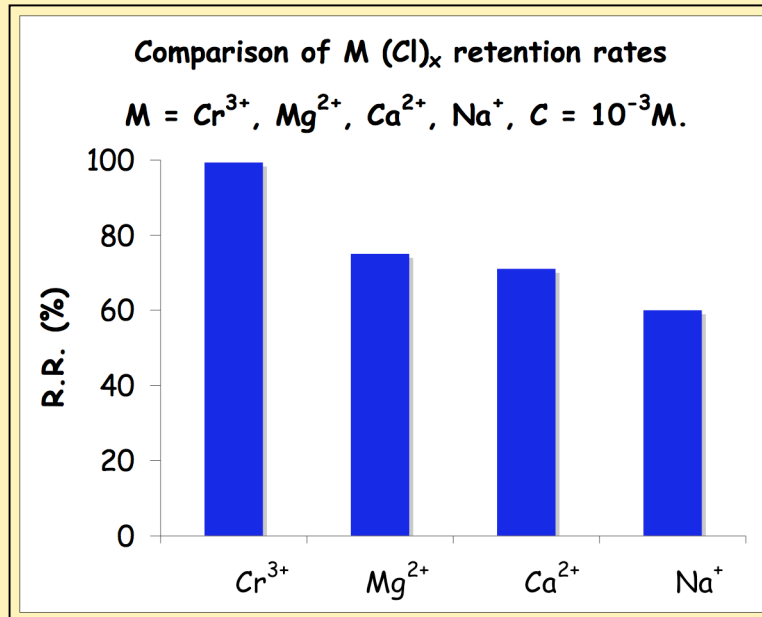


\* A. Abouzaïd et al., *C.R. Chimie*, (2003), 431-436  
 \* S. Condom et al., 10<sup>th</sup> I.C.I.M. (2008) Tokyo - Japan.

Nitrate retention rates can reach 65 %.

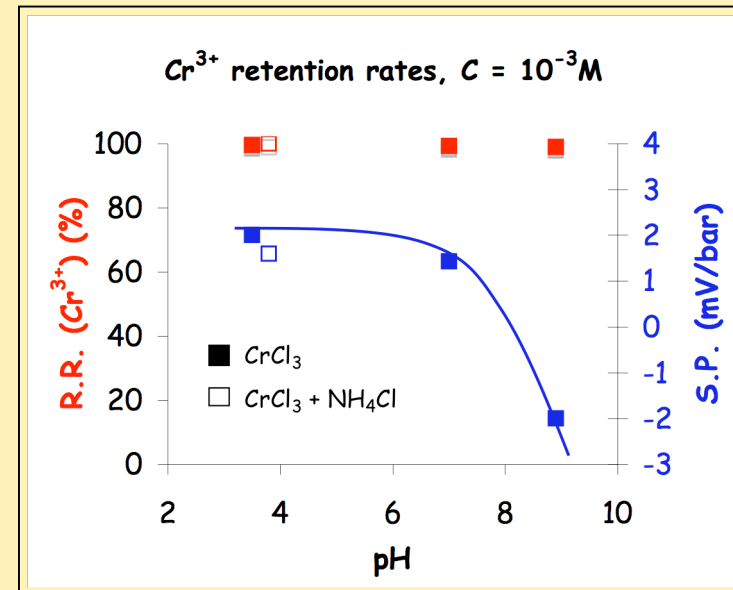


# CHROMIUM POLLUTED WATER FILTRATION \*



The presence of other cations does not change the selectivity membrane for  $Cr^{3+}$ .

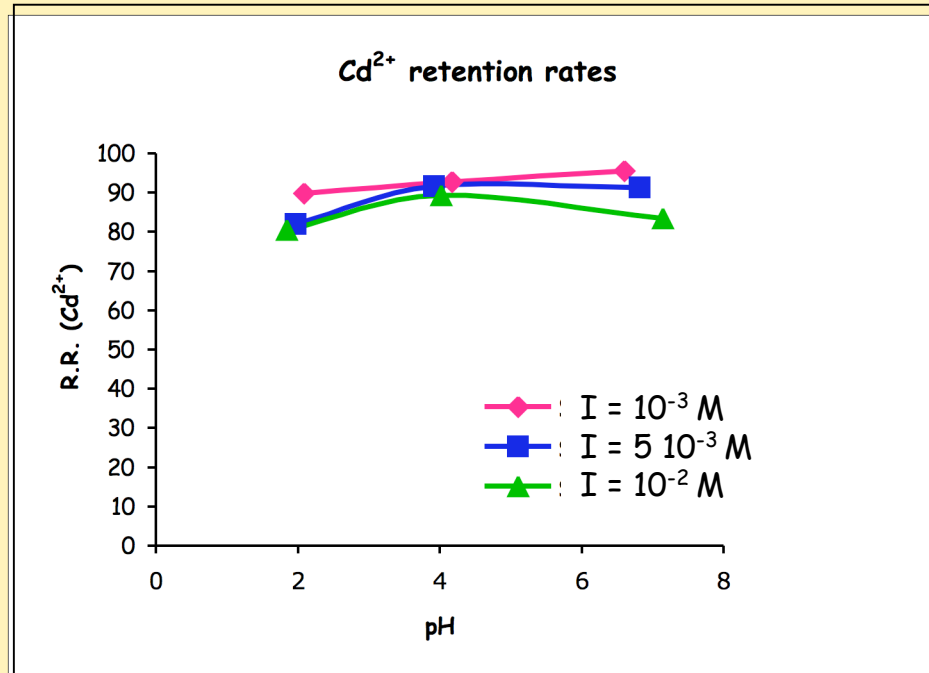
This membrane presents a good selectivity to multi charged cations.



\* S. Condom et al., 10<sup>th</sup> I.C.I.M. (2008) Tokyo - Japan.



# CADMIUM POLLUTED WATER FILTRATION

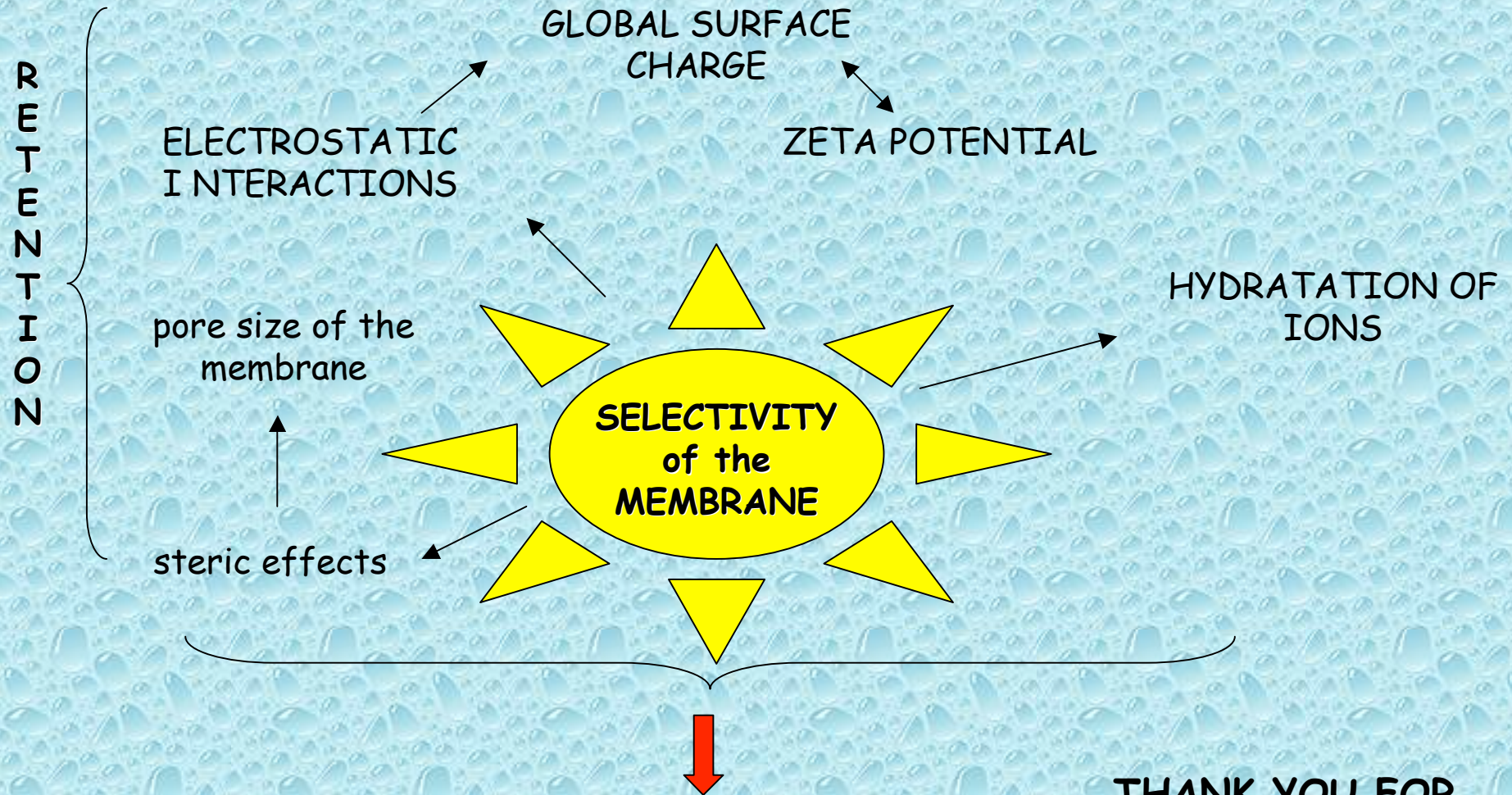


High  $\text{Cd}^{2+}$  retention rate.

Investigations have to be made to confirm and explain the evolution versus ionic strength.

Filtration of Pb solutions and mixtures of different salts are in progress.

# CONCLUSION AND OUTLOOK



**APPLICATIONS: DEPOLLUTION,  
CONCENTRATION, ...**

**THANK YOU FOR  
YOUR ATTENTION**



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